Nikuni KTM Series Pumps

(Micro Bubble Generator for DAF System)

Client :
Project :
Model : KTM65S2-000 (SS304 material)

Date :
Doc. No. :
Revision No. :

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NIKUNI BUBBLE GENERATOR FOR DAF SYSTEM

NIKUNI KTM (DAF) PUMP DATA SHEET

Company				Date	
Project				Data sheet No.	
Service				Rev.	
Item No				PID No.	
No.Operating		No.Spare		Total Required	
Pump Model	KTM65S2-000 (SS304 material)				
Pump Type	Coupling Type (Base plate, Coupling set & Coupling guard only)				

PROCESS AND PERFORMANCE DATA

Conditions of Service, Each Pump

Fluid	Treated Water	Design Capacity (L/min / gpm)	/
Normal Capacity (L/min / m3/Hr)	333 / 20.0	Suction Press. (MPa / bar)	-0.03 / -0.3
Temperature (℃)		Disch. Press. (MPa / bar)	/
Specific Gravity (at P.T.)		Differential Press. (MPa / bar)	/
Viscosity (at P.T. MPa・s)		Total Head (m / bar)	30 or 40 / 3 or 4
Air Flow rate (NL/min / Nm3/Hr)	27 / 1.6	Differential Head (m / bar)	
NPSH Ava. (m)		NPSH Req. (m)	

Motor Driver

*Electric motor should be prepared by purchaser

Phase		Output (kW / HP)	15kW / 20 HP	Frequency	50 Hz
Voltage		Pole	4	Speed	1500 min-1
Type					

* Original base plate will be fixed to IEC Motor frame size 160L .

Connection

(Suction.)	Size	50 A	Rating	JIS 10K
(Discharge.)	Size	50 A	Rating	JIS 10K

Materials (Wetted parts)

Casing	SCS13	Shaft	SUS304	Cover O-ring	PTFE
Impeller	SUS304	Side plate	N/A	Slinger	NBR
Cover	SCS13	Mechanical Seal	Sic - Sic , PTFE		

Painting

MUNSELL N3

Remarks

Accessory :

Air In-take nozzle.

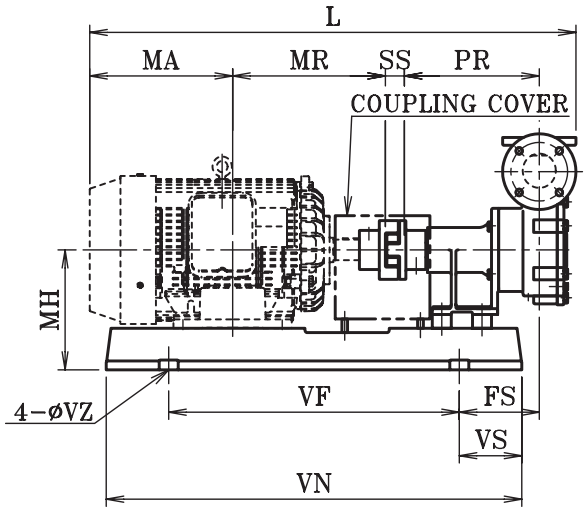
Please refer to attached recommendation of the air-parameter & gauges ranges and other accessories.

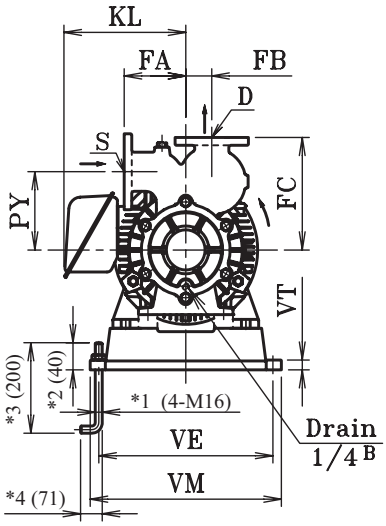
REV.	DATE	COMMENT	DESCRIPTION	DRAWN BY	CHECK BY	APPROVED BY

NIKUNI MODEL:KTM65S2 & 80S

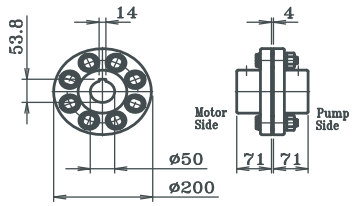
50Hz

Dimension





Coupling Dimension for KTM65S2(F) & KTM80S(F)



Applicable motor frame size for original base-plate.

kW	IEC Frame
15	160L
18.5	180M
22	180M
30	180L

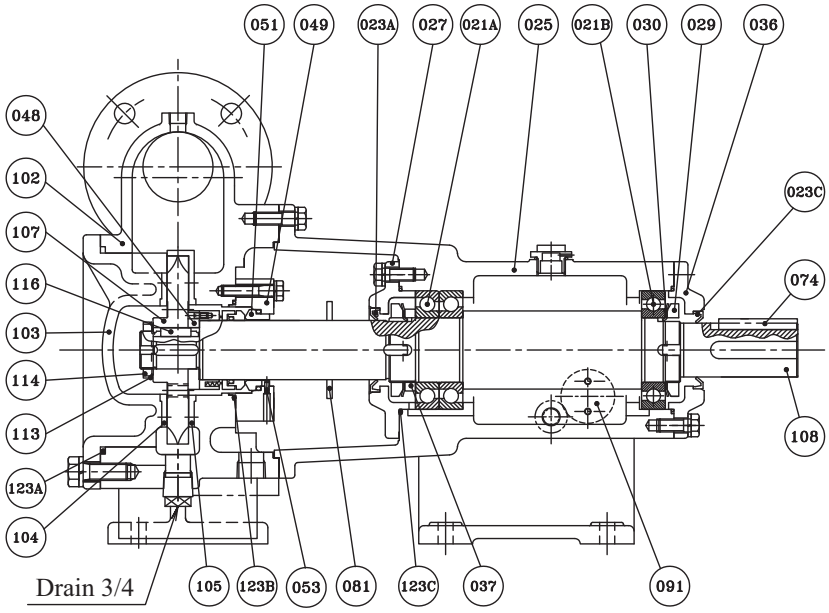
Demension & net weight

Unit:mm

Model	kw	HP	S	D	PR	PY	FA	FB	FS	FC	MH	L	MA	MR	SS	VE	VF	VM	VN	VS	VT	VZ	KL	Weight
KTM65S2	15	20	65A	50A	575.5	190	160	55	102.5	240	300	1276.5	250.0	345.0	4	462	835	512	1285	225	30	19	256	250
KTM80S	22	30	80A	65A	582.0	180	170	80	109.0	280	300	1356.0	291.5	351.5	4	462	835	512	1285	225	30	19	279	300

*Approx. packing weight
(Motor weight not included)

Sectional Drawing



Material

No.	NAME OF PARTS	SET	MATERIALS
021	Ball Bearing	1	SUJ
022	Ball Bearing	1	SUJ
023A&C	Oil Seal	2	NBR
025	Bracket	1	FC200
027	Bearing Gland	1	FC200
029	Bearing Nut	2	SUJ
030	Bearing Washer	2	SUJ
036	Bearing Cover	1	FC200
037	Bearing Collar	1	SS
048	Mechanical Seal Retainer	1	SUS304
049	Mechanical Seal Grand	1	SUS304
051	Mechanical Seal	1	Sic - Carbon
054	Pin	1	SUS304
074	Key	1	S45C
081	Slinger	1	NBR
102	Casing	1	SCS13
103	Cover	1	SCS13
104	Side Plate	1	SCS13
105A	Side Plate	1	SCS13
105B	Side Plate	1	SUS304
107	Impeller	1	SUS304
108	Shaft	1	SUS304
113	Impeller Washer	1	SUS304
114	Impeller Nut	1	SUS304
116	Impeller Key	1	SUS316
123A,B,C	O-Ring	1	FPM

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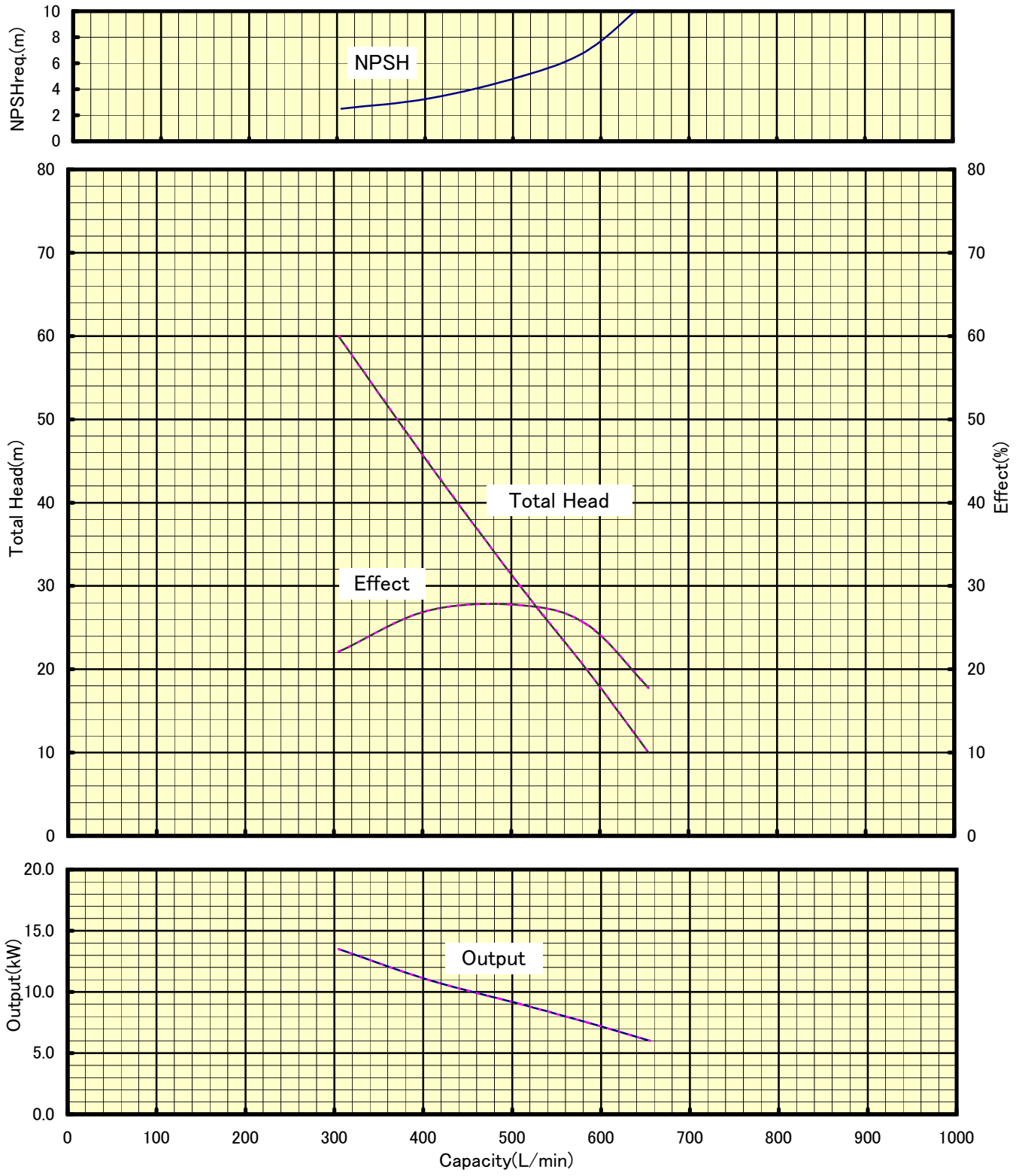
PUMP SUPPOSITION CURVE

50Hz

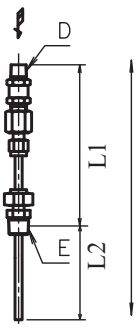
Model KTM65S2



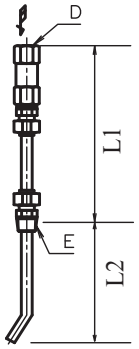
NIKUNI Co.,Ltd.

Air Intake Nozzle (Included in every package)

How to connect the nozzle to Air Flow Meter (Air Intake Nozzle will be attached to every pump)



Standard Type

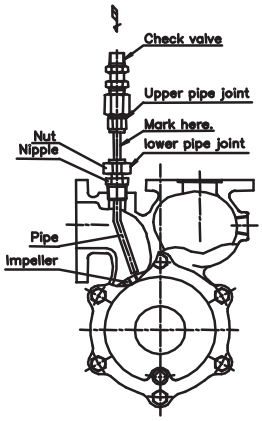


Large-scaled Tpye

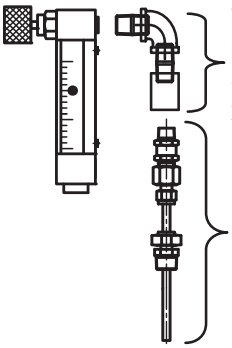
Applicalbe Model (Standard)	Dia. (E)	Length (L1)	Length (L2)	Length (L)	Dia. (D)
KTM15 (F)(N)(D)	R 3/8^{B}	121	73	157	R 1/4^{B}
KTM20 (F)(N)(D)	R 3/8^{B}	121	88	162	R 1/4^{B}
KTM25 (F)(N)(D)	R 3/8^{B}	121	97	167	R 1/4^{B}
KTM32 (F)(N)(D)	R 3/8^{B}	121	114	172	R 1/4^{B}
KTM40 (F)(N)(D)	R 3/8^{B}	121	120	177	R 1/4^{B}
KTM50 (F)(S)1,2,3	R 3/8^{B}	129	210	268	R 1/4^{B}

Applicable Model (Large-scaled Type)	Dia. (E)	Length (L1)	Length (L2)	Length (L)	Dia. (D)
KTM65S2 / F2	Rc 3/8	183	240	304	Rc 3/8
KTM80S / F	Rc 3/8	193	240	319	Rc 3/8

* In case of KTM80S / F model, connect “E” part with Bushing (3/4 x 3/8)



1) Loosen the nuts of the lower pipe joint to allow a nipple to freely move.
2) Mark the pipe bending direction on the pipe surface between the upper and lower pipe joints.
3) Wind a sealing tape around the lower pipe joint’s nipple of the suction nozzle, insert it into the nozzle junction of the pump, and turn the nipple to firmly fix it.
4) Turn the pipe to align the mark on the pipe surface so that the bend nose (gas discharge port) of the pipe will be directed to the center of the impeller.
5) Tighten the nuts of the lower pipe joint firmly. Make sure that the suction nozzle is not manually rotated.
6) Rotate the motor manually (rotate the shaft end of the motor with a screwdriver) to make sure that the pipe nose of the nozzle is not interfering with the impeller.

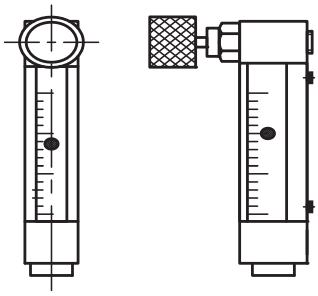


Noted :
Fitting connections & Air Flow meter should be prepared by purchaser

Air In-iake Nozzle will be attached to every pump

Recommended Accessories (To be prepared by Purchaser)

Air Parameter



Guages

Compound Guage
Minus 0.1 MPa to + 0.25MPa
Minus 1.0 Bar to + 2.5 Bar
Minus 15psi to + 35 psi

Pressure Guage
0 MPa to + 1.0MPa
0 Bar to + 10 Bar
0 psi to + 150 psi

Operation air flow rate & Air Parameter ranges

50Hz Frequency

Applicalbe Model (Standard)	Water Flow Rate m^3/Hr x 4Bar	Operation Air flow rate (N･L/min)	Air Flow Meter Range (N･L/min)
KTM20 (F)(N)(D)	1.0	1.3	0 to 5
KTM25 (F)(N)(D)	1.5	2.0	0 to 5
KTM32 (F)(N)(D)	3.0	4.0	0 to 10
KTM40 (F)(N)(D)	4.8	6.4	0 to 10
KTM50S1 / F1	8.0	10.6	0 to 20
KTM50S2 / F2	12.0	16.0	0 to 20
KTM50S3 / F3	15.0	20.0	0 to 30
KTM65S2 / F2	20.0	26.6	0 to 40
KTM80S / F	42.0	56.0	0 to 80

60Hz Frequency

Water Flow Rate m^3/Hr x 4Bar	Operation Air flow rate (N･L/min)	Air Flow Meter Range (N･L/min)
1.3	1.7	0 to 5
2.5	3.3	0 to 5
4.0	5.3	0 to 10
7.0	9.3	0 to 20
11.5	15.0	0 to 30
15.0	20.0	0 to 40
18.0	24.0	0 to 40
28.0	38.0	0 to 60
58.0	78.0	0 to 100

Excess Air Device / Separation Tank

The KTM Series pump user manual must be fully read and understood before operating the pump. Failure to do so may result in death, serious injury, or property damage. This page is intended for a basic understanding of the KTM startup operation and is not a substitute for the user manual.

PRE-OPERATION CHECK (POWER OFF)

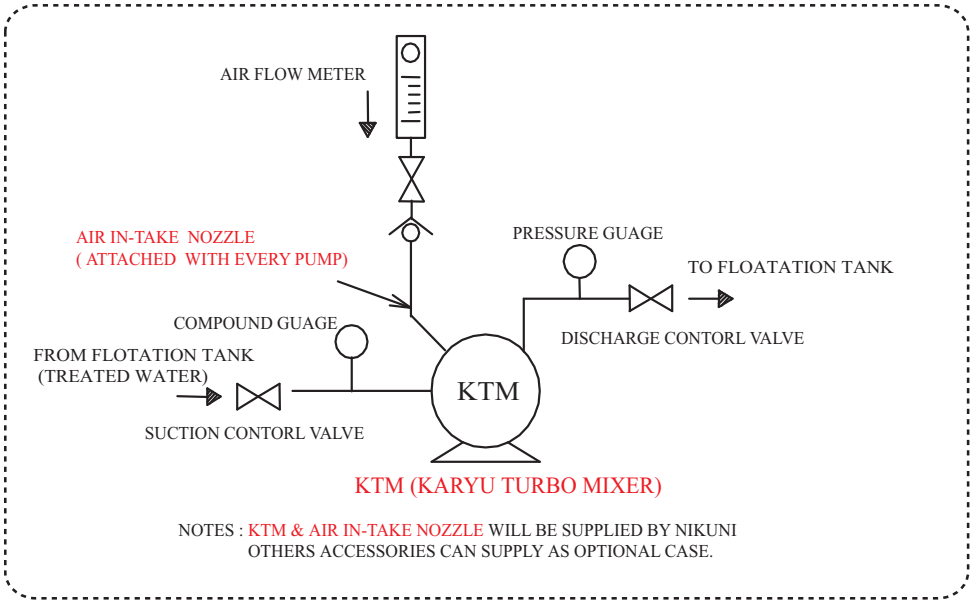
1) Prime KTM with effluent or water
2) Fully open Suction valve and Discharge valve. Do not run KTM with these valves closed.

STARTING THE KTM

1) Discharge side adjustments:
   Slowly tighten the Discharge valve until the discharge pressure falls within the desired range of 0.3MPa to 0.4Mpa (approximately 3 bar to 4 bar) with reference to the Pressure gauge.
   In the case where the Discharge valve (or KTM) is located far from the flotation tank, bubbles will tend to grow larger. In order to maintain microbubble size, an additional control valve should be installed on the flotation tank side to control the discharge pressure.

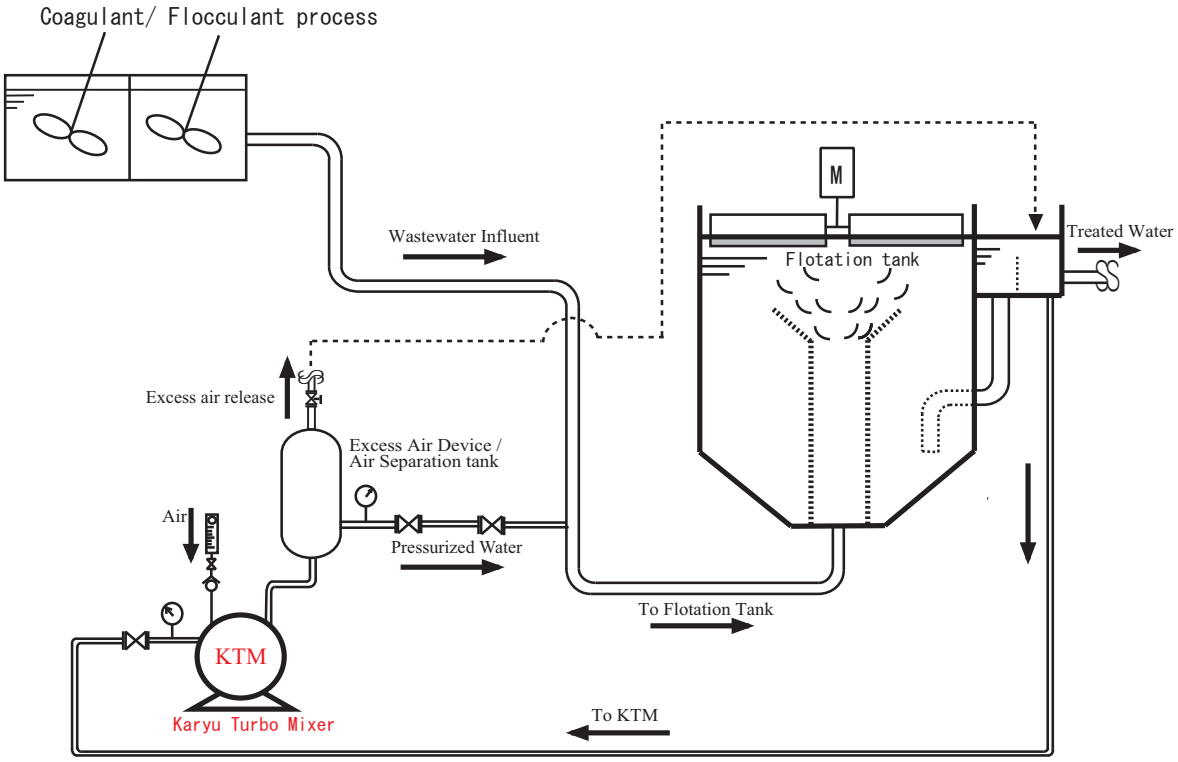
2) Suction side adjustments:
   Check to see if the Compound gauge indicates a negative suction pressure between the range of -0.02MPa to -0.03MPa (approximately -0.2 bar to -0.3 bar). If the pressure is higher than this range, slightly tighten the Suction valve to bring the pressure into the range stated above.

3) Air injection adjustments:
   Open the knob of Air-Parameter (Air flow meter) and adjust to an air flow rate that is 8% of the water flow rate.

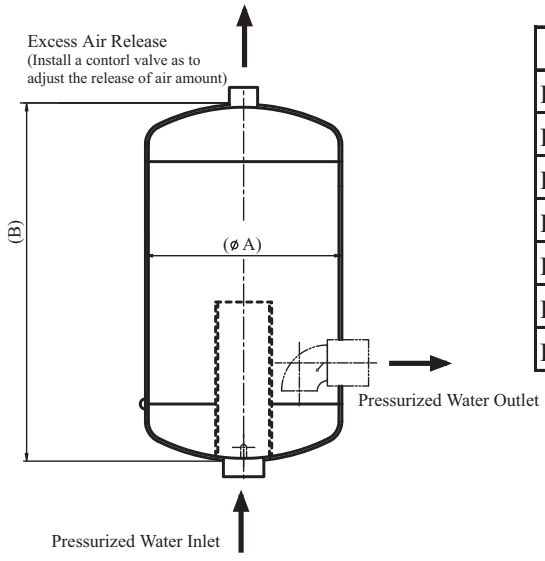


In case of mini bubbles occur and effect to flotation process,
please consider installing Excess Air Device / Separation Tank as shown in next page.

Reference P&ID for DAF System



Recommended Separation Tank Capacity



Model	A (mm)	B (mm)	Capacity (Liter)
KTM20N(F)(D)	100	260	2
KTM25N(F)(D)	120	350	4
KTM32N(F)(D)	260	400	20
KTM40N(F)(D)	260	400	20
KTM50S(F)1,S(F)2,S(F)3	300	850	60
KTM65S(F)2	450	900	140
KTM80S(F)	450	900	140